

WHAT IS CLAIMED IS:

1. A method for manufacturing a fuel transporting hose comprising the steps of:

extrusion-molding an unvulcanized hose having fluoro rubber as an inner layer without using a mandrel;

vulcanizing the unvulcanized hose to form a fuel transporting hose having a fluoro rubber inner layer; and

forming a fluorine-modified silicone lubricating layer on an inner peripheral surface of the fluoro rubber inner layer.

2. The method according to Claim 1, wherein the fluorine-modified silicone lubricating layer is formed on the inner peripheral surface of the fluoro rubber inner layer by circulating fluorine-modified silicone lubricant solution inside the fuel transporting hose having the fluoro rubber inner layer, and then volatilizing solvent from the fluorine-modified silicone lubricant solution.

3. The method according to Claim 1, wherein the fluorine-modified silicone lubricating layer is formed on the inner peripheral surface of the fluoro rubber inner layer by coating fluorine-modified silicone lubricant on the inner peripheral surface of the fluoro rubber inner layer,

[illegible][illegible]